

中国 山东



志存高远 大气天成



KUNHONG

锯片基体专业制造供应商  
**昆宏** 锯业  
SAW >>>



## 山东昆宏锯业有限公司

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山东昆宏锯业有限公司

SHANDONG KUNHONG SAW CO.,LTD.

公司愿景 | COMPANY  
Vision

始于 2002 年！



走名牌之路·创百年昆宏

ZOUMINGPAIZHILU · CHUANGBAINIANKUNHONG



**理念 價值**  
CONCEPT OF VALUE

鲲鹏展翅起 **昆** 仑  
裕业有孚展 **宏** 图

**质量 诚信 价值 超越**  
Quality/Sincerity/Worthiness/Progress





## 公司简介 | COMPANY PROFILE

山东昆宏锯业有限公司地处全国闻名的商贸物流城—临沂市，公司地理位置优越，交通便利，西临京沪高速、北临日东高速、东临长深高速，南靠岚曹高速，距飞机场仅6公里。

本公司是专业生产圆锯片基体的重点企业，主要生产200-4600mm金刚石锯片基体，2000-4600mm矿山专用锯片基体，100-1200mm激光焊接片基体，200-1200mm消音锯片基体，100-1800mm硬质合金锯片基体，100-1800mm木工圆锯片。公司生产占地面积120000平方米，员工426人，固定资产3.8亿元。公司技术力量雄厚，生产经验丰富，引进国外先进生产设备德国通快激光切割机，瑞士HRC全自动校平设备，选用先进全自动热处理生产线和全自动磨床等。具备年产400万片金刚石锯片基体的生产规模，年产值6亿元。

公司自成立以来，本着创新研发、追求卓越的产品理念，经过广大员工和技术人员的不懈努力，不断推出高技术、高质量的产品，产品全球畅销，深受好评！

公司遵循国际贸易惯例，以质量求生存，以信誉促发展，励志打造制锯行业一流品牌，为客户提供优质、高效、环保产品，进一步扩大对外经济贸易合作，为推动我国锯业制造水平与世界先进水平接轨贡献力量。

公司董事长沈自斌竭诚欢迎国内外客商前来洽谈合作。

Shandong kunhong saw blade Co., Ltd. is a professional manufacturer of circular saw blades. It chiefly produces 200-4600 saw blank, 2000-4600 saw blank for quarry, 100-1200 laser welded saw blanks, 200-1200 sandwich saw blank, 100-1800 TCT saw blank and 100-1800 wood cutting saw blade. It covers an area of 120000 sqm. At present, has 426 employees, possesses approx 380 million yuan of fixed assets and holds abundant expertise and sound technology. Shandong kunhong has imported TRUPMF laser cutting machine, HRC rolling machine, automatic heat treatment furnace and automatic polishing machines for the best quality to customers. 4 million pieces saw blank can be produced annual year and annual output value reach up to 0.6 billion yuan.

Since it established, the company has been devoted to technical innovations and new product development under the operational concept of pursuing excellence and perpetual trust. It constantly launches high-tech and high-quality products. In recent years, persisting efforts of the employees and technical people at large have made its products best sellers across China. The products have been well received by the customers both home and abroad.

The factory operates under the international trade practice, seeks survival by quality and pursues development by credibility so as to expand foreign economic and trade cooperation. the company is committed to creating first-class brand in the sawing industry, providing customers with high-quality, efficient and environmentally friendly products, and contributing to promoting the integration of the manufacturing level of China's sawing industry with the world's advanced level.

Shen Zibin, Board Chairman, sincerely welcomes both at home and abroad to conduct business discussions and cooperation.





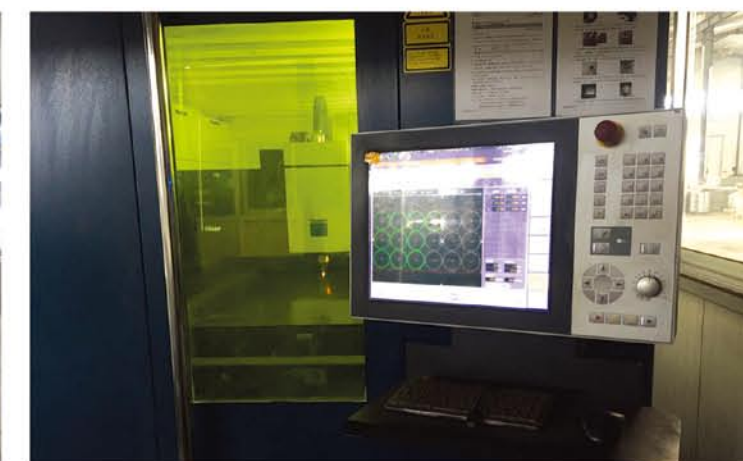
# 工欲善其事 必先利其器

A workman must first sharpen his tools  
 if he is to do his work well.

优良的生产设备结合先进的制造工艺是我们提供  
 优质产品的有力保证!

Excellent production equipment combined with  
 advanced manufacturing technology is our strong  
 guarantee to provide quality products!

## 生产车间 PRODUCTION DEPARTMENT





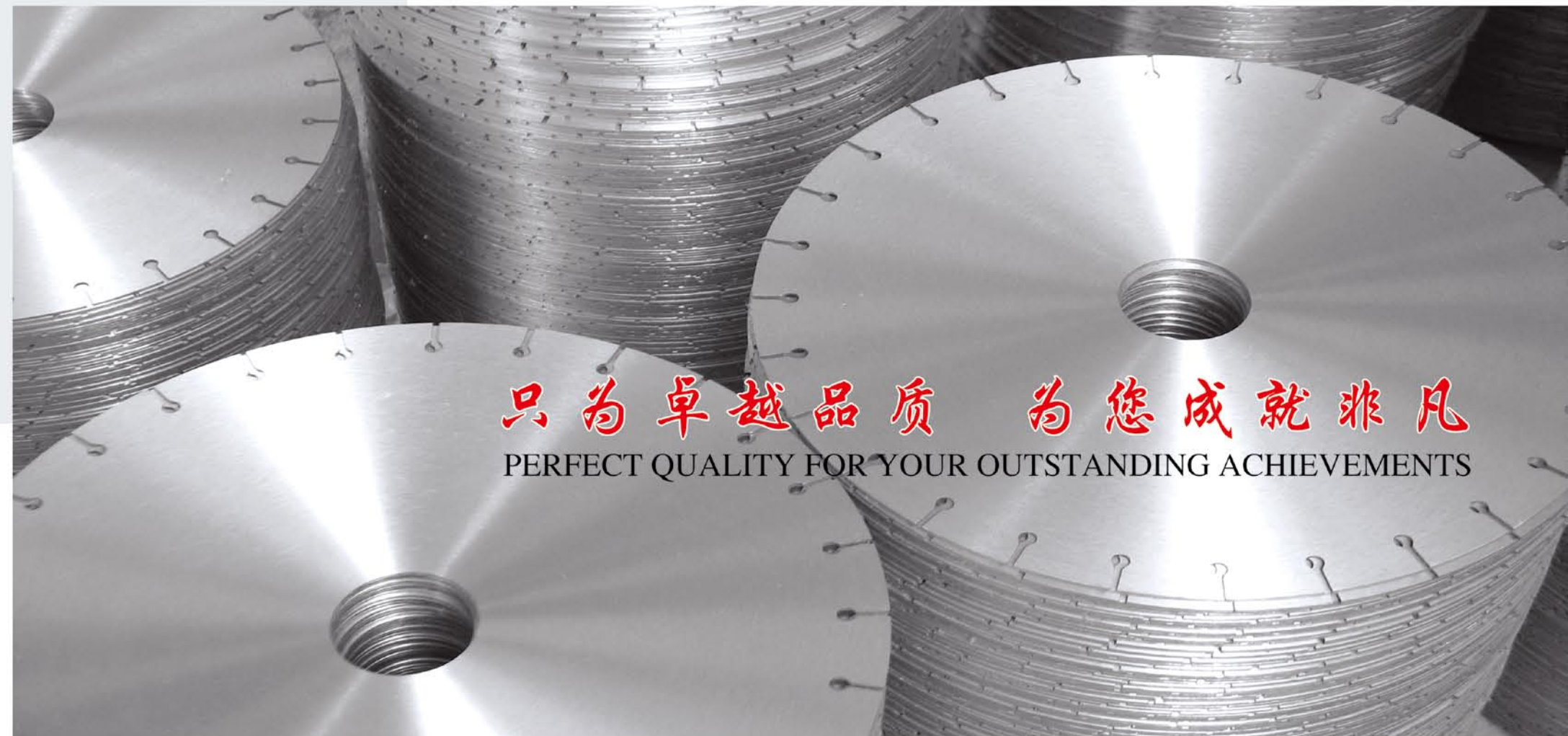
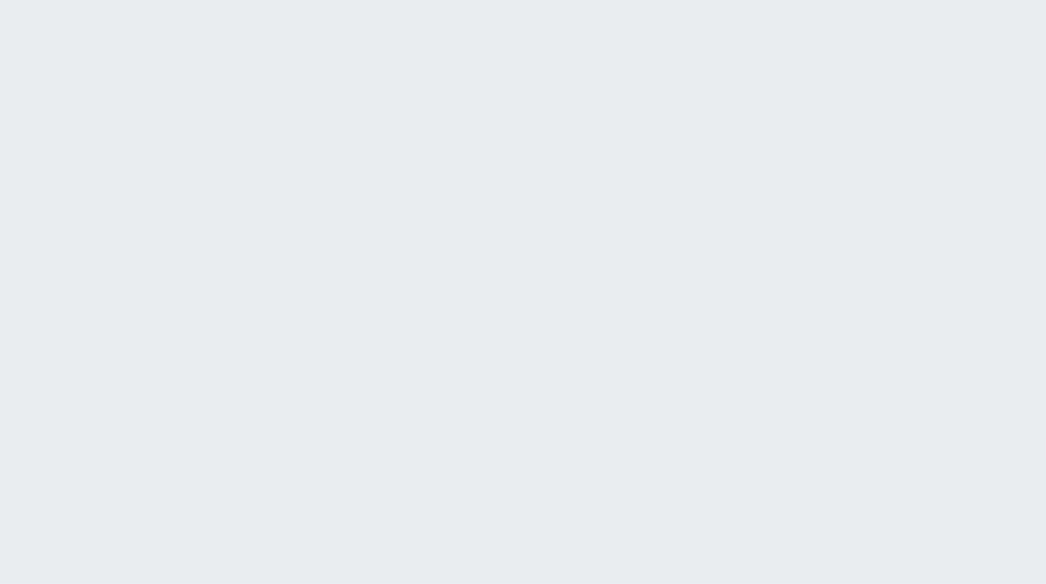
# 生产车间 PRODUCTION DEPATMENT



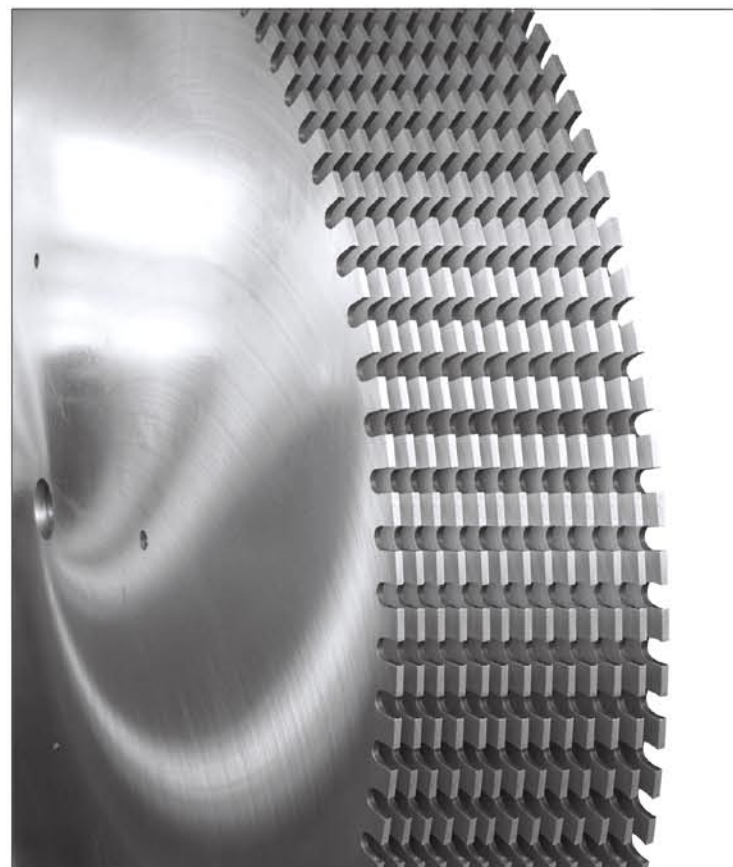




# 仓库 | STORAGE DEPATMENT







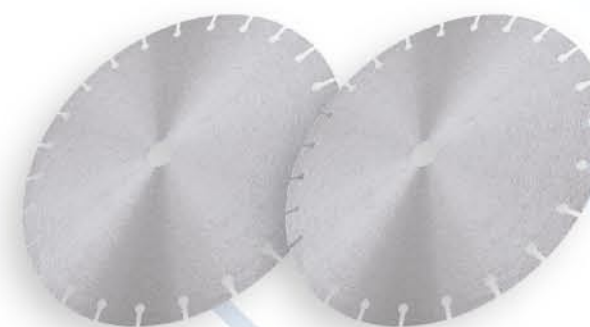
组合锯片基体  
Multi Saw Blank



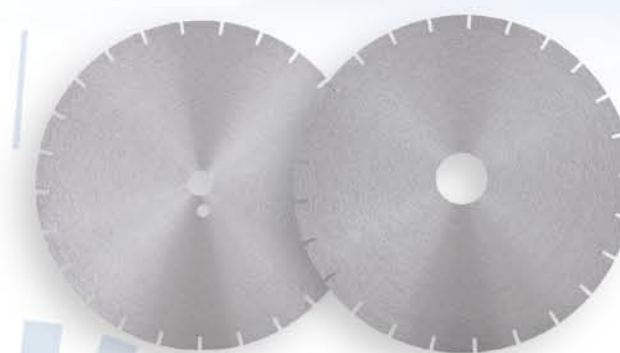
矿山锯片基体  
Saw Blank For Quarry



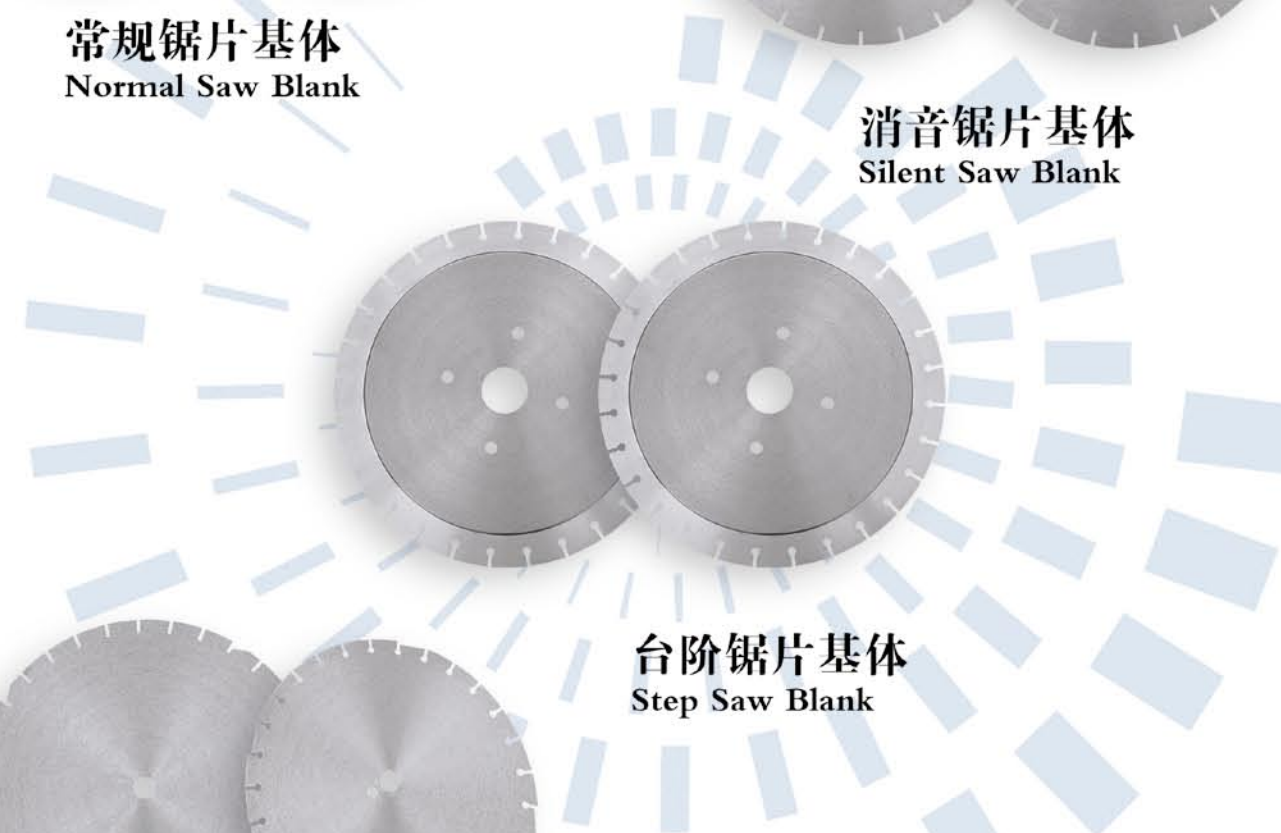
硬质合金锯片基体  
TCT Saw Blank



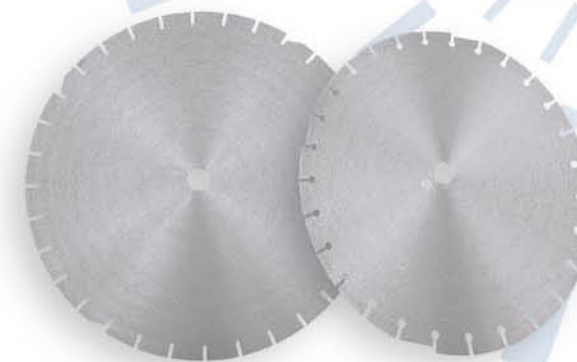
常规锯片基体  
Normal Saw Blank



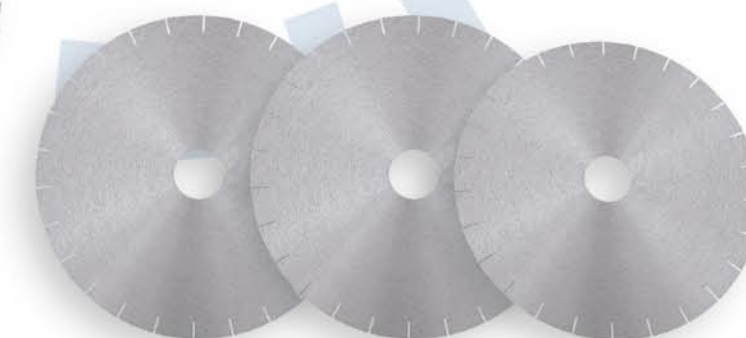
消音锯片基体  
Silent Saw Blank



台阶锯片基体  
Step Saw Blank



斜齿锯片基体  
Oblique Teeth Saw blank



陶瓷锯片基体  
Ceramic Saw Blank

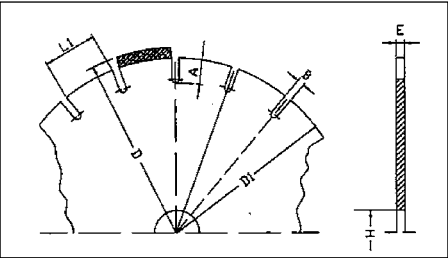




# 激光焊锯片基体

## LASER WELDING SAW BLANK

窄水槽/Narrow Slot

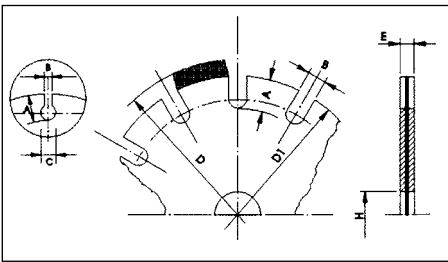


锯片直径D DIA.OF SAW BLADE	基体直径D1 DIA.OF BLANK	基体厚度E THICKNESS	齿数Z TEETH NO.	槽深A DEPTH OF SLOT	槽宽B WIDTH OF SLOT	中心孔H HOLE	端跳 Side run out	法兰盘 Testing flange	径跳 RADIAL RUN OUT	
200	190	1.8	13	16	3	20 22,23 25.4 50	0.10	75	0.08	
230	220	1.8	16	16	3					
250	240	1.8	17	16	3					
300	290	1.8	21	16	3		0.12	100		
350	340	2.2	24	16	3			100		
400	390	2.5	28	16	3		0.12	100		
450	440	2.8	32	16	3			100		
500	490	2.8	36	16	3		0.15	150		
550	540	3.5	40	16	3					
600	590	3.5	42	16	3					
625	615	3.5	42	16	3	60 80	0.25	175	0.15	
650	640	4.0	46	16	3		0.28	175	0.15	
700	690	4.0	50	16	3		0.28	175	0.15	
725	715	4.0	50	16	3			200	0.15	
750	740	4.0	54	16	3			200	0.15	
800	790	4.5	57	16	3		0.28	200	0.15	
850	840	4.5	64	18	5	100	0.30	250	0.15	
900	884	5.0	64	18	5		120	0.30	250	0.15
950	940	4.0	64	18	5			60	0.30	250
1000	984		70	18	5	0.30				
1100	1084		5.0	74	18	5	100		0.30	
1200	1184	80		18	5	0.35				

未注明规格亦可订做  
Orders for non-standard specifications are accepted.

# 三明治复合消音锯片基体

## SANDWICH SAW BLANK



规格 D	基体外径 D1		基体厚度 E		齿数 Z	槽深 A	槽宽 B	底孔 C	中心孔 H	平面度 Flat	端跳 Side run out	法兰盘 Testing flange
200	190	± 0.20	1.8	± 0.05	12(13)	14	10(3)	6	22.23	0.10	0.15	75
250	240		1.8		15(17)	14	10(3)	6		0.10	0.15	75
300	290	± 0.30	2.2/2.0	± 0.10	18(21/20)	18/14	10(3)	8		0.15	0.20	100
350	340		2.4/2.2		21(24/25)	18/14	10(3)	8		0.15	0.20	100
400	390		2.8/2.4		24(28)	18/14	10(3)	8		0.20	0.25	100
450	440		2.8/2.6		26(32)	18/14	12(3)	8	0.20	0.25	125	
500	490	± 0.50	3.2/2.8		30(36)	18/14	10(3)	8	50	0.25	0.30	125
550	540		3.2/3.0		32(39)	18/14	12(3)	8	60	0.25	0.30	150
600	590		3.6/3.2		36(42)	18/14	10(3)	8	0.25	0.30	150	
625	615		3.6		36(42)	18/14	12(3)	8	0.25	0.30	150	
650	640	± 0.60	4.0/3.6		40(45)	18/14	10(3)	8	50	0.30	0.35	175
700	690		4.0		40(50)	18	12(3)	8		0.30	0.35	175
725	715		4.0		40(50)	18	12(3)	8		0.30	0.35	175
750	740		4.5		46(54)	18	12(3)	8		0.35	0.35	200
800	784		4.5		46(57)	18	12(3)	8		0.35	0.35	200
900	884		5.15		64(64)	20	18(5)	10		0.35	0.40	250
1000	984		6.0/5.0	70(70)	20	20(5)	60	0.40		0.45	250	
1100	1084		6.0/5.5	74(74)	20	22(5)		80		0.40	0.45	250
1200	1184	± 0.70	6.0/5.5	± 0.15	80(80)	24	22(5)	100	0.40	0.45	250	

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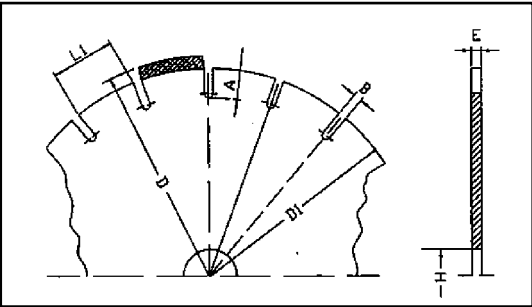


# 常规锯片基体 NORMAL SAW BLANK

锯片直径D DIA.OF SAW BLADE	基体直径D1 DIA.OF BLANK	中心孔H HOLE	厚度E THICKNESS	齿数 TEETH NO.	槽深A DEPTH OF SLOT	槽宽B WIDTH OF SLOT	平面度 Flatness	端跳 Side run out	法兰盘 Testing flange
300	290	50	2.2	18	19	10	0.10	0.15	100
350	340		2.4	21	19	10	0.10	0.15	100
400	390		2.4/2.6/2.8	24	19	10	0.15	0.20	100
450	440		2.8	26	19	10	0.15	0.20	125
500	490		2.8/3.0/3.2	30	19	10	0.20	0.25	125
550	540		3.0/3.2	32	19	10	0.20	0.25	150
600	590		3.4/3.5/3.6	36	19	10	0.20	0.25	150
650	640		4	40	19	10	0.25	0.25	175
700	690		4	40	19	10	0.25	0.30	175
750	740		4.2/4.5	46	19	10	0.28	0.30	200
800	790	80	4.2/4.5	46	19	10	0.28	0.30	200
900	890		5.0/5.5	64	20	18	0.28	0.30	250
1000	990		5.0/5.5	70	20	20	0.30	0.35	250
1100	1090		5.0/5.5	74	20	20	0.35	0.40	250
1200	1184		5.5/6.0	80	22	20	0.35	0.40	250
1300	1284		6.0/6.5	88	22	20	0.35	0.40	300
1400	1384		6.5/7.2	92	22	20	0.40	0.45	300
1500	1484		6.5/7.2	100	22	20	0.40	0.45	300
1600	1584		5.5/6.5/7.2	104/108	22	20	0.50	0.50	300
1800	1784	100	5.0/7.2/8.0	120	22	20	0.60	0.70	300
2000	1984		7.2/9.0	128	26	22	0.70	0.85	300
2200	2184		7.2/9.0	132	26	22	0.70	0.85	300
2500	2484		7.2/9.0	140	26	22	0.70	0.85	300
2600	2584		9.0	140	26	22	0.80	1.00	300
2800	2784		9.0	148	28	22	0.80	1.20	300
3000	2984		9.0	156	30	30	1.00	1.20	300
3200	3184		9.0	160	32	30	0.8	1.5	300
3300	3284		9.0	160	32	30	0.8	1.5	300
3500	3484		10	180	35	30	0.8	1.5	300
3600	3584		10	180	35	30	0.8	6	300

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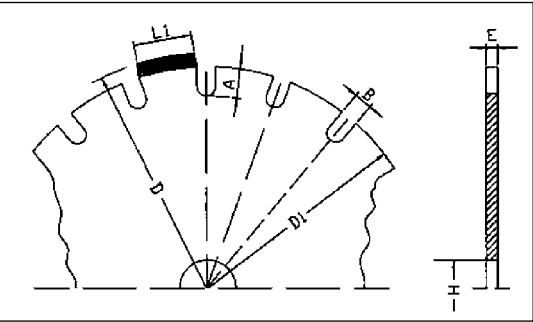
窄水槽/Narrow Slot



锯片直径D DIA.OF SAW BLADE	基体直径D1 DIA.OF BLANK	中心孔H HOLE	厚度E THICKNESS	齿数 TEETH NO.	槽深A DEPTH OF SLOT	槽宽B WIDTH OF SLOT	平面度 Flatness	端跳 Side run out	法兰盘 Testing flange
200	190	25.4	1.6	14	14	3	0.08	0.10	75
250	240		1.6	17	16	3	0.08	0.10	75
300	290		1.8/2.2	21	16	3	0.10	0.15	100
350	340		2.2/2.4	24	16	3	0.10	0.15	100
400	390		2.4/2.6/2.8	28	16	3	0.15	0.20	100
450	440		2.6/2.8	32	16	3	0.15	0.20	125
500	490		2.8/3.0/3.2	36	16	3	0.20	0.25	125
550	540		3.0/3.2	40	16	3	0.20	0.25	150
600	590		3.4/3.6	42	16	3	0.20	0.25	150
650	640		3.8	46	16	3	0.25	0.25	175
700	690	50	3.8/4.0	50	16	3	0.25	0.30	175
750	740		4.2	54	16	3	0.25	0.30	200
800	790		4.2/4.5	56	16	3	0.28	0.30	200
850	840		4.5	58	16	5	0.28	0.30	200
900	890		5.0/5.5	64	16	5	0.30	0.30	250
1000	990		5.0/5.5	70	16	5	0.30	0.35	250
1100	1090		5.0/5.5	72	16	5	0.30	0.40	250
1200	1184		5.5/6.0	80	16	5	0.35	0.40	250

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宽水槽/Wide Slot







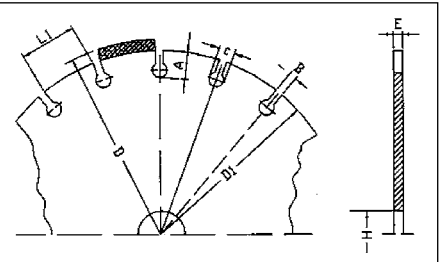
# 矿山专用锯片基体

## Saw Blank For Quarry

# 常规锯片基体

## NORMAL SAW BLANK

钥匙孔/Narrow Slot with Key Hole



锯片直径D DIA.OF SAW BLADE	基体直径D1 DIA.OF BLANK	基体厚度E THICKNESS	齿数Z TEETH NO.	槽深A DEPTH OF SLOT	槽宽B WIDTH OF SLOT	中心孔H HOLE	端跳 Side run out	法兰盘 Testing flange	径跳 RADIAL RUN OUT	
200	190	1.8	13	16	3	20 22,23 25.4 50	0.10	75	0.08	
230	220	1.8	16	16	3			100		
250	240	1.8	17	16	3					
300	290	1.8	21	16	3		0.12	100	0.10	
350	340	2.2	24	16	3			100		
400	390	2.5	28	16	3			100		
450	440	2.8	32	16	3		0.15	100		
500	490	2.8	36	16	3			150		
550	540	3.5	40	16	3					
600	590	3.5	42	16	3	60 80 100 120	0.25	175	0.15	
625	615	3.5	42	16	3		0.28	175	0.15	
650	640	4.0	46	16	3			175		
700	690	4.0	50	16	3					
725	715	4.0	50	16	3		0.28	200	0.15	
750	740	4.0	54	16	3		0.28	200		
800	790	4.5	57	16	3		0.28	200		
850	840	4.5	64	18	5		0.30	250	0.15	
900	884	5.0	64	18	5		0.30	250		
950	940	4.0	64	18	5	60 100 150	0.30	250	0.15	
1000	984		70	18	5		0.30			
1100	1084		74	18	5		0.30			
1200	1184		80	18	5		0.35			

未注明规格亦可订做  
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锯片直径D DIA.OF SAW BLADE	基体直径D1 DIA.OF BLANK		基体厚度E THICKNESS		齿数Z TEETH NO.	槽深A DEPTH OF SLOT	槽宽B WIDTH OF SLOT	平面度	端跳 Side run out	法兰盘 Testing flange
2000	1984	± 1	9.0	± 2	128	28	22	0.5	1.2	Ø300
2200	2184		9.0		132					
2500	2484		9.0		140					
2600	2584		9.0		140					
2800	2784		9.0		150					
3000	2984	± 2	9.0	32	160	30	0.8	1.5		
3200	3184		9.0							160
3300	3284		9.0							160
3500	3484		10		180					35
3600	3584		10		180			6		

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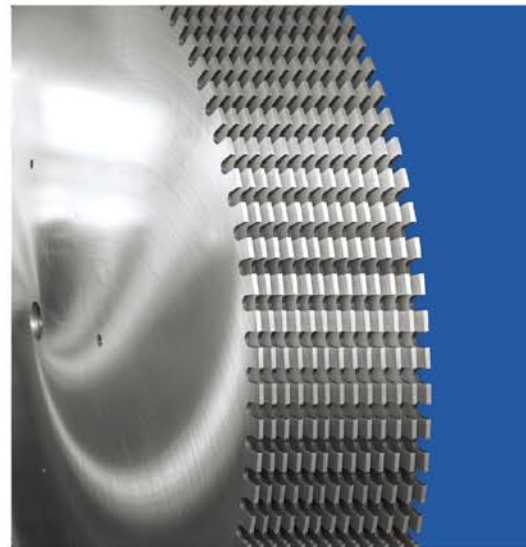
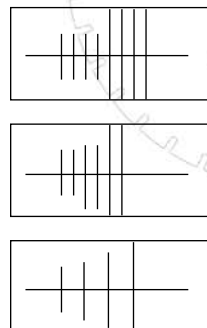
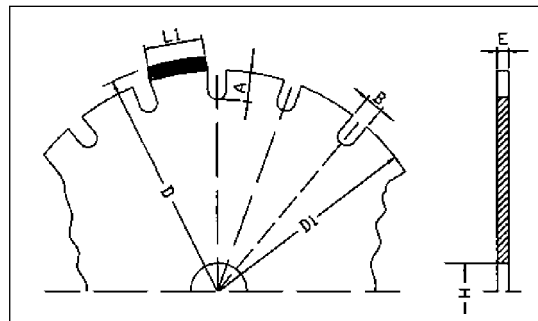
# 组合锯片基体 MULTI SAW BLANK



组合规格 Products specification	基体直径D1 Dia.of Blank	齿数Z Teeth No.	基本厚度E Thickness	中心孔H Bore DIA.	组合规格 Products specification	基体直径D1 Dia.of Blank	齿数Z Teeth No.	基本厚度E Thickness
φ1184两片组 Two Pieces Set	1184	80	4.5/5.5	80 100 120 150	φ1650两片组 Two Pieces Set	1650	108	6.5/7.2
	740	70				990	92	
φ1584四片组 Four Pieces Set	1584	108	3.0/3.5/4.0/ 4.5/5.0/5.5		φ1650四片组 Four Pieces Set	1650	108	4.5/5.5
	1250	92				1300	92	
	925	92				980	92	
	600	72				680	80	
φ1584六片组 Six Pieces Set	1584	108	3.0/3.5/4.0/ 4.5/5.0/5.5		φ1650六片组 Six Pieces Set	1650	108	4.5/5.0/5.5
	1370	96				1420	96	
	1160	92				1190	92	
	950	92				960	92	
	740	80				730	80	
	530	64				500	64	
φ1584九片组 Nine Pieces Set	1584	108	3.0/3.5/4.0/ 4.5/5.0/5.5		φ1650九片组 Nine Pieces Set	1650	108	4.0/4.5/5.0/ 5.5/6.5/7.0
	1444	96				1500	96	
	1304	92				1350	92	
	1164	92				1200	92	
	1024	92				1050	92	
	884	88				900	88	
	744	80				750	80	
	604	72				600	72	
	464	48				440	48	

未注明规格亦可订做  
Orders for non-standard specifications are accepted.

## 宽水槽/Wide Slot



组合规格 Products specification	基体直径D1 Dia.of Blank	齿数Z Teeth No.	基本厚度E Thickness	中心孔H Bore DIA.	组合规格 Products specification	基体直径D1 Dia.of Blank	齿数Z Teeth No.	基本厚度E Thickness		
φ1784两片组 Two Pieces Set	1784	120	6.5/7.2	80 100 120 150	2184三片组 Three Pieces Set	2184	132	4.5/5.0/5.5/ 6.5/7.2		
	1040	92				1584	108			
φ1784三片组 Three Pieces Set	1784	120	4.5/5.5/ 6.5/7.2		2184四片组 Four Pieces Set	2184	132	4.5/5.0/5.5/ 6.5/7.2		
	1250	92				1784	120			
	780	80				1250	92			
φ1784四片组 Four Pieces Set	1784	120	4.0/4.5/5.0/ 5.5/6.5		2184九片组 Nine Pieces Set	2184	132	3.0/3.5/4.0/ 4.5/5.0/5.5		
	1434	96				1984	128			
	1084	92				1784	120			
	740	80				1584	108			
φ1784七片组 Seven Pieces Set	1784	120	3.0/3.5/4.0/ 4.5/5.0/5.5			1370	96			
	1584	108				1160	92			
	1370	96				950	92			
	1160	92				740	80			
	950	92				530	64			
	530	64								
φ1984三片组 Three Pieces Set	1984	128	5.5/6.5/7.2		2484三片组 Three Pieces Set	2484	140	7.2/5.5		
	1434	96				1784	120			
	880	88				1040	92			
φ1984四片组 Four Pieces Set	1984	128	4.5/5.0/5.5/ 6.5/7.2		2484四片组 Four Pieces Set	2484	140	7.2/5.5		
	1584	108				1984	128			
	1136	92				1584	108			
	680	80				940	92			
φ1984八片组 Eight Pieces Set	1984	128	3.0/3.5/4.0/ 4.5/5.0/5.5		2484五片组 Five Pieces Set	2484	140	7.2/5.5		
	1784	120				1984	128			
	1584	108				1584	108			
	1370	96				1136	92			
	1160	92				680	80			
	950	92								
	740	80								
	530	64								

未注明规格亦可订做  
Orders for non-standard specifications are accepted.





## 掏空孔锯片基体 POROSE SAW BLANK



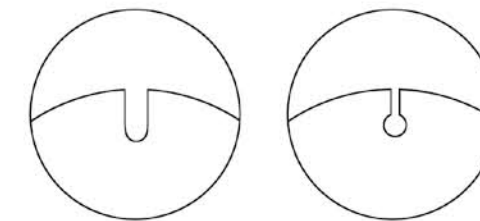
直径1600mm至3600mm的掏空孔锯片基体，有利于合理降低噪音、加强冷却、消除内应力、排渣好、适用动力小，提高了小切割效率，能够满足用户切割效果和质量的要求。

The kind ones from diameter 1600mm to 3600mm, which is good to low noise, rapid cooling, eliminate inner tension, clear dregs. It can reduce power and enhance cutting efficiency, and can better meet customers' requests for cutting efficiency and quality.

## 墙锯基体 WALL SAW BLANK ( 墙体桥梁建筑工程锯片 )

墙锯锯片基体多用于建筑、桥梁等钢筋混凝土的切割，其直径范围为350-1800mm；适用所有工程项目和居民项目。

Wall saw blank is applicable in wall, bridge and other reinforced concrete cutting, the diameter of the saw blade is from 350 to 1800mm, it is suitable for cutting all construction items and residential projects.

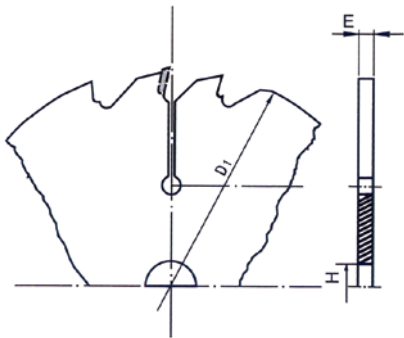
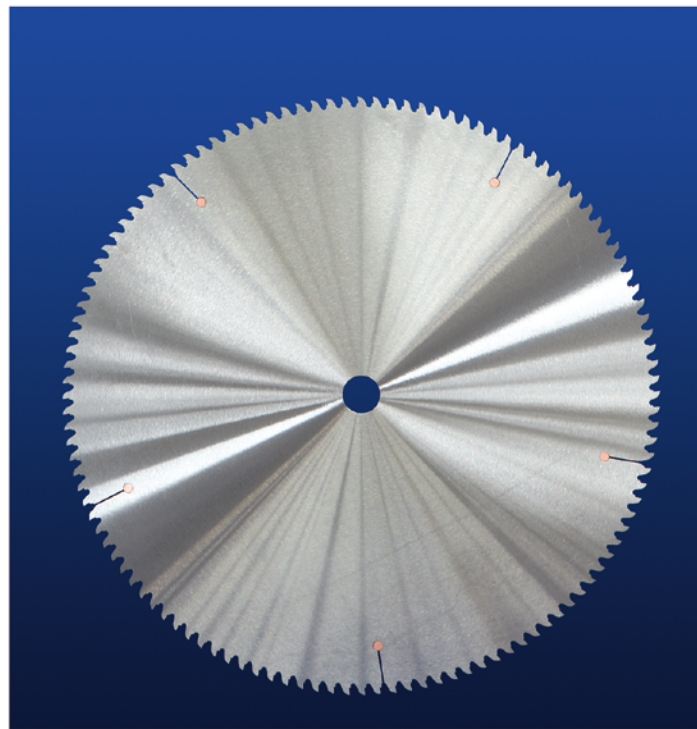


规格 D	尺寸 D1	基体厚度E THICKNESS	齿数Z TEETH NO.	槽深 A	槽宽 B	中心孔H HOLE	平面度 Flatness	端跳 Side run out	法兰盘 Testing flange
350	340	2.2-8.0	21	18	10/3	22.23 25.40 35 50 60 80 100	0.15	0.15	100
400	390		24	18	10/3		0.18	0.18	125
450	440		26	18	12/3		0.20	0.20	125
500	490		30	18	10/3		0.25	0.25	125
550	540		32	18	12/3		0.25	0.25	150
600	590		36	18	10/3		0.25	0.30	150
650	640		40	18	10/3		0.30	0.35	175
700	690		40	18	12/3		0.30	0.35	175
750	740		46	18	12/3		0.35	0.35	200
800	784		46	18	12		0.35	0.35	200
900	884		64	20	18		0.35	0.40	250
1000	984		70	20	20		0.40	0.45	250
1100	1084		74	20	22		0.40	0.45	250
1200	1184		80	24	22		0.40	0.45	250
1300	1284		88	24	22		0.45	0.50	300
1400	1384		92	24	22		0.45	0.50	300
1500	1484		100	24	22		0.50	0.60	300
1600	1584		108	24	22		0.60	0.60	300
1800	1784		118	24	22		0.70	0.80	300

未注明规格亦可订做  
 Orders for non-standard specifications are accepted.



铝用硬质合金锯片基体
TCT SAW BLANKS FOR
ALUMINUM CUTTING



应用：用于铝型材、塑钢、硬塑料等材料加工。
Application:used in the process of aluminum profile,plastic
steel,hard plastics and other materials.

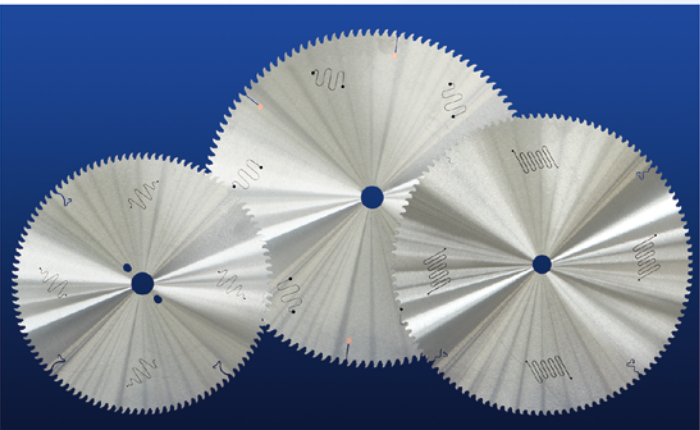
Table with 5 columns: 规格 D, 基体外径 D1, 基体厚度 E, 中心孔 H, 齿数 (Z). It lists various specifications for aluminum cutting saw blanks, including diameters from 180 to 1400mm and tooth counts from 60 to 180.

未注明规格亦可订做
Orders for non-standard specifications are accepted.

木工通用切割锯片基体
TCT SAW BLANKS FOR
GENERAL USE



普通锯片
Normal saw blank



各类消音锯片
All kinds of silents saw blank

Table with 9 columns: 规格 D, 基体直径D1 DIA.OF BLANK, 基体厚度E THICKNESS, 厚度公差, 齿数Z TEETH NO., 中心孔H HOLE, 平面度 Flatness, 端跳 Side run out, 法兰盘 Testing flange. It provides detailed specifications for general use saw blanks, including diameters from 100 to 1800mm and various tolerance and flatness values.

未注明规格亦可订做
Orders for non-standard specifications are accepted.





## 复合型锯片基体 SANDWICH TCT SAW BLANKS

规格 D	基体直径D1 DIA.OF BLANK	基体厚度E THICKNESS	中孔 H	齿数 Z
14	350	3.2	50/60/75/80	60/72/84/96
15	380			60/72/84/96
16	400			60/72/84/96
18	450	3.6		60/72/84/96

未注明规格亦可订做  
Orders for non-standard specifications are accepted.



## PCD 锯片基体 PCD SAW BLANKS

规格 D	基体直径D1 DIA.OF BLANK	基体厚度E THICKNESS	中孔 H	齿数 Z
4	100	2.2	30	24/32
5	125			
6	150			
8	200			
9	230		30/60	40/48
10	250			
12	300	2.5	30/60/80	60/72/96
14	350	2.8		

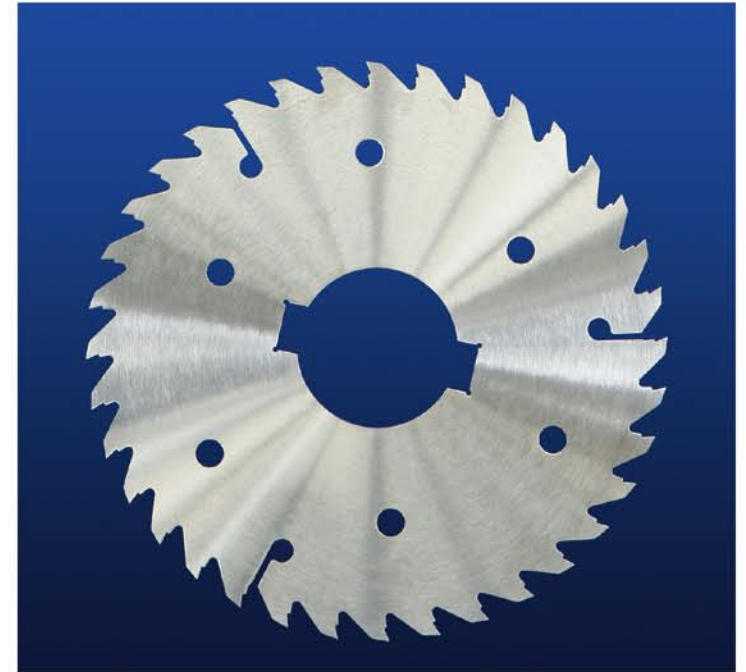
未注明规格亦可订做  
Orders for non-standard specifications are accepted.



## 多片锯片基体 MULTIRIPPING BLANK WITH SCRAPER

应用：适用于各种干燥软、硬木材的加工。

Application:use for soft and hard dry wood's cross cutting.



规格 D	基体直径D1 DIA.OF BLANK	基体厚度E THICKNESS	中孔 H	齿数 Z
9 "	230	1.8/2.0	50	16+4
10 "	250	1.8/2.0		16+4
12 "	300	2.0/2.2		20+4
13 "	330	2.0/2.2	60	20+4
14 "	350	2.2/2.4	70	24+6
16 "	400	2.6/2.8		28+6
18 "	450	3.0/3.2	80	28+6
20 "	500	3.6/4.0		32+6

未注明规格亦可订做  
Orders for non-standard specifications are accepted.





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